

Date: Wednesday, 10/10/2007 11:03:28 AM
User: Kim Johnston

Process Sheet

split

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: 3/4" VELCRO STRIP		
Job Number	: 35078						
Estimate Number	: 11252						
P.O. Number	: N/A			Part Number	: D28543100		
This Issue	: 10/10/2007	S.O. No.	: N/A	Drawing Number	: D2854 REV A		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: N/A			Drawing Revision	: A		
Previous Run	: 30821			Material	: N/A		
Written By	:			Due Date	: 10/17/2007		
Checked & Approved By	: 071010			Qty:	160 Um: Each		
Comment	: Est Rev:A 04.07.01 New Issue KJ/JLM						

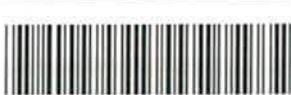
Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2854	3/4" Velcro 80 Comment: Qty.: 0.8750 f(s)/Unit Total : 139.9944 f(s) 3/4" Velcro 1 3 Batch: 29610 30625 27528 4 29873 35121 29644
2.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Cut length as per Dwg D2854 D2854-3-100 = 10" 8/1/09 SP
3.0	QC6	DIMENSIONAL CHECK Comment: DIMENSIONAL CHECK 8/1/09 SP 08/01/09
4.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 422 8/1/09 SP
5.0	QC21	FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE 80 D0810108

Job Completion



2008/1/7 80x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

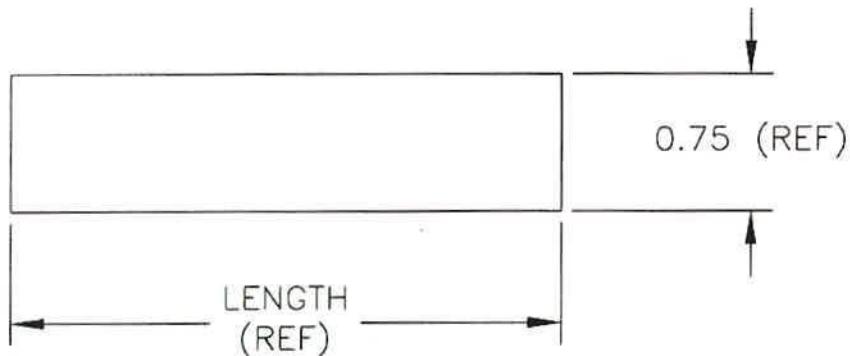
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 01/01/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2854
DATE		REV. A SHEET 1 OF 1
98.11.17		SCALE 1:1
A	98.11.17	NEW ISSUE

RELEASED
18.11.20 KESPECIFICATION CONTROL DRAWING

MATERIAL: 3/4" WIDE BLACK VELCRO TAPE
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')

D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025
30" LONG HOOKED VELCRO: D2854-3-300

UNDER REVIEW

18.08.01

OK 04.10.27

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35078